



DET. No.	QTY	SHT	DESCRIPTION	MATERIAL
			INCHES	MILLIMETERS
			2PLACES ±.010	1PLACES ±0.3
			3PLACES ±.005	2PLACES ±0.25
			4PLACES ±.0005	3PLACES ±0.013
			ANGULAR DIMENSIONS ± 1/2°	ANGULAR DIMENSIONS ± 1/2°
			BREAK SHARP CORNERS 1/64	BREAK SHARP CORNERS 0.5
eci SpinnOmatic 180 Shafer Drive Romeo, MI 48065 (586) 752-4200 FAX # (586) 752-9804				
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		TITLE FH25 - 6 DEG. FORMINGHEAD		
MODEL XXX		SHEET 2 OF 2		DRAWING NUMBER C-34640 6DEG