



| DET. No. | QTY | SHT | DESCRIPTION | MATERIAL | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--------|---------------------|---------------------------------|--------------------------|--------|--|-------------|--|---------|-------|---------|------|---------|-------|---------|-------|---------|--------|---------|--------|--------------------|--------|--------------------|--------|---------------------|------|---------------------|-----|
| <table border="0"> <tr> <td colspan="2" style="text-align: center;">INCHES</td> <td colspan="2" style="text-align: center;">MILLIMETERS</td> </tr> <tr> <td>2PLACES</td> <td style="text-align: center;">±.010</td> <td>1PLACES</td> <td style="text-align: center;">±0.3</td> </tr> <tr> <td>3PLACES</td> <td style="text-align: center;">±.005</td> <td>2PLACES</td> <td style="text-align: center;">±0.25</td> </tr> <tr> <td>4PLACES</td> <td style="text-align: center;">±.0005</td> <td>3PLACES</td> <td style="text-align: center;">±0.013</td> </tr> <tr> <td>ANGULAR DIMENSIONS</td> <td style="text-align: center;">± 1/2°</td> <td>ANGULAR DIMENSIONS</td> <td style="text-align: center;">± 1/2°</td> </tr> <tr> <td>BREAK SHARP CORNERS</td> <td style="text-align: center;">1/64</td> <td>BREAK SHARP CORNERS</td> <td style="text-align: center;">0.5</td> </tr> </table> | | | | | INCHES | | MILLIMETERS | | 2PLACES | ±.010 | 1PLACES | ±0.3 | 3PLACES | ±.005 | 2PLACES | ±0.25 | 4PLACES | ±.0005 | 3PLACES | ±0.013 | ANGULAR DIMENSIONS | ± 1/2° | ANGULAR DIMENSIONS | ± 1/2° | BREAK SHARP CORNERS | 1/64 | BREAK SHARP CORNERS | 0.5 |
| INCHES | | MILLIMETERS | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2PLACES | ±.010 | 1PLACES | ±0.3 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3PLACES | ±.005 | 2PLACES | ±0.25 | | | | | | | | | | | | | | | | | | | | | | | | | |
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| ANGULAR DIMENSIONS | ± 1/2° | ANGULAR DIMENSIONS | ± 1/2° | | | | | | | | | | | | | | | | | | | | | | | | | |
| BREAK SHARP CORNERS | 1/64 | BREAK SHARP CORNERS | 0.5 | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>eci SpinnOmatic</p> <p>180 Shafer Drive Romeo, MI 48065 (586) 752-4200 FAX # (586) 752-9804</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| MODEL XXX | | | DRAWN BY: P.H. | | | | | | | | | | | | | | | | | | | | | | | | | |
| SHEET 2 OF 2 | | | DRAWING NUMBER C-6564 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 DEG. FORMING HEAD | | | | | | | | | | | | | | | | | | | | | | | | | | | | |