



DET. No.	QTY	SHT	DESCRIPTION	MATERIAL
			INCHES	MILLIMETERS
			2PLACES ±.010	1PLACES ±0.3
			3PLACES ±.005	2PLACES ±0.25
			4PLACES ±.0005	3PLACES ±0.013
			ANGULAR DIMENSIONS ± 1/2°	ANGULAR DIMENSIONS ± 1/2°
			BREAK SHARP CORNERS 1/64	BREAK SHARP CORNERS 0.5
180 Shafer Drive Romeo, MI 48065 (586) 752-4200 FAX # (586) 752-9804				
NOTICE: THIS DRAWING MAY INCLUDE UNPUBLISHED PROPRIETARY MATERIAL DEVELOPED BY EXPERIENCED CONCEPTS AND AS SUCH IS NOT TO BE COPIED, REPRODUCED, DISCLOSED OR USED IN ANY WAY OR FORM WITHOUT PRIOR WRITTEN AUTHORIZATION FROM EXPERIENCED CONCEPTS INC.		SCALE 1:1	DATE 8/26/2015	DRAWN BY: P.H.
TITLE 6 DEGREE FORMING HEAD				
MODEL XXX		SHEET 2 OF 2		DRAWING NUMBER C-6816